

Raleigh Team Pro Timeline

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|-----------------|--|
| 1972 | internal fully sloping crown for road frames |
| 1973 | yellow head with red and black colours |
| 1974 | Black head for Team bikes; yellow head on consumer's bikes June first 753 frames on test with team |
| 1975 | black head |
| SB310 | 4 slot BB shell |
| 1976 | |
| SB534 | earliest 753 frame known? |
| SB | first 753 frames for the public February 1976 |
| 1977 | |
| SB1104 | Oversize seatstay caps - not on SB1016 |
| SB1299 | 4pt crown of sorts with stiffener |
| SB1907 | 4pt crown w blade stiffener** Cinelli? |
| SB1907 | no bottle cage bosses |
| SB1907 | Ti-Raleigh DT transfer, Team TT transfer |
| 1978 | |
| SB2004 | bottle cage bosses |
| SB2162 | Allen nut fitting brakes |
| SB2233 | Cinelli lugs w/window - only used for quite a short period |
| SB2322 | Cinelli lugs w/o windows |
| SB2538 | Cinelli lugs w/window earliest 2 slot BB shell |
| SB2599 | 753 Prugnat lugs |
| 1979 2800 start | |
| Jan 1979 cat | medium gauge 753 |
| SB2989 | braze-on lever bosses/brake cable stops/guides 2 slot BB shell two-slot BB shell was only used for a short period – the slots |

were designed for use with under BB gear cable routing combined with polythene sleeves

ext sloping fork crown

SB3016 allen bolt brake fastening

SB3068 latest 4 slot BB shell known

1980 3500 start

SB3466 underbracket cable routing

July 1980 cat braze-on lever bosses/brake cable stops/guides

1981 4100 start

SB4183 last hex nut brake fastening

SB4308 ext sloping crown

SB4394 earliest use of GoD transfer

SB4569 spring 1981?

1982

SB5251 GoD transfer

SB5431 Cinelli BB shell

SB5437 13/7/82 receipt 753 metric

SB5542 shot-in seatstays**

SB5542 first imperial tubed frame

SB5557 Plastic head badge

1983

SB5704 Panasonic/Weinmann team colours

SB5704 latest metric tubed frame

SB5708 imperial size tubing, drilled dropouts, metal head badge

SB6312 latest Portacatena dropout

SB6975 (753) with undrilled dropouts

1984

1985

1986

SB7831 1.86

SB8083 531 Pro Super chrome

1987 SB84xx last frames made before move to Nottingham

1988

1989

1990

1991 SB9495 Dyna-Tech frame built for Pauline Strong August 1991

1990s SB frame numbers continued to be used on Team bikes, prototypes, special orders and for frames ordered by friends of Gerald. I am pretty sure there was a small team at the SPD facility at Nottingham that made all these frames. Highest number encountered so far is SB9958 on an 853 tig welded track frame built for Maria Lawrence who was the British women's road race champion in 1996 and 1997. My guess is that this was built in 1997 – Raleigh used lugs on their 853 frames in 1995 and I think 1996.

* 531 frames used the same crown w/o the fork blade stiffener

** used on some 753 and 531 frames with no consistent pattern

531 and TT frames used single point lugs a long time after they had ceased to be used on 753 road race frames. The main identifying feature of the TT frames is vertical dropouts.

Special frames – lo-pro, cyclocross, track, time trial etc did not necessarily conform to the lug patterns.

PLEASE NOTE that the frame numbers quoted in the time line are the ones known – as the knowledge base increases some of these details will change.